



異常現象	確認步驟	故障排除
圓盤不動作	1. 檢查電源輸入AC110V/ 或220 V 有/無? 2. 通電時面板LED燈 .是否 M燈亮. 燈閃爍表示間歇狀態(馬達不轉為正常) 3. 燈有亮.模式選擇會改變但馬達不動.	1.電表量測. 2.燈不亮檢查電源.IC電路有無泡水. 是否燒毀.更換IC板. 3.檢查齒輪箱有無卡死或檢查馬達線.
圓盤逆轉	1. 檢查電容器有無接妥	1.檢查電壓是否不足.需AC 100V or(200V) 以上 更換電容(AC110V使用1. 2UF / AC220V使用0.33UF)
刮油效果不佳	1. 滑道油對切削液的排水性要"強" 效果才會好(有些切削液會與油溶合)	1.檢查水箱有無凝固物阻擋圓盤吸取浮油? 更換他牌切削液.清洗水箱.
油水分離不佳	1. 更換切削液試試看	1.檢查油水分離盒每月是否清洗一次? 2.清洗分離盒.

Abnormality	Troubleshooting Procedu	Troubleshooting
Disk Not Rotate	1. Check Power Input (AC110V/220V), Yes or Not	1. Use Multimeter
	2 .Check "LED" Light,	2. LED is not work. Check IC board.
	"M1" Light or not? (M1 flashes mean Rest	Broken or not? Replace PC Board
	(Its normal that motor is static.)	3. Make sure gear is stuck or have to replace the motor.
	3. Light is work and mode could be changed, but motor is stop	
Disk Rotate	1. Check the Power Supply not lower than 10% voltage	1. Use Multimeter or IC board replacement.
Reverse		
Scrap Effect	1. Congealed Material in Coolant Cause the Worse Scr	1. Coolant Tank Clearance
Not Well	2. Performance well: Hydrophobe of coolant and slide	2. Try to Use Other Coolant
Oil/Water	1. Oil/Water Separating Box Clear Or Not?	1.Oil/Water Separating Box clearance every month.